



Material - AMS 321

Standard Specification for Chromium and Chromium-Nickel Stainless Steel Plate, Sheet, and Strip for Pressure Vessels and for General Applications

Group - Ferrous Stainless Steel Alloys

Sub Group - AMS 321 Chromium and Chromium-Nickel Stainless Steel for Pressure Vessels and for General Applications

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Sheet, Bar, Wire, Shape and Forging

Chemical Composition			Heat Treatment	
Carbon	C %	0.080 max.	Solution Annealing	
Silicon	Si %	1.000 max.		
Manganese	Mn %	2.000 max.		
Phosphorus	P %	0.045 max.		
Sulphur	S %	0.030 max.		
Chromium	Cr %	17.000 - 19.000		
Molybdenum	Mo %	1.000 max.		
Nickel	Ni %	9.000 - 12.000		
Titanium	Ti %	0.700 max.	Mechanical Properties	
Iron	Fe %	Balance	Tensile Strength in Mpa	517 min.
-	-	-	Yield Strength in Mpa	207 min.
-	-	-	Elongation in %	30 min.
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in BHN	-
-	-	-	Impact in Joule	-

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
A240 UNS S32100	ASTM	USA	Steel, Plate, Sheet and Strip
321	AISI	USA	Steel and Tube
321	AS	Australia	Steel, Sheet, Plate and Strip
321	SAE	USA	Steel
STS 316	KS	Korea	Steel, Sheet, Plate and Strip
SUS 321	JIS	Japan	Steel, Sheet, Plate and Strip
A182 F321	ASTM	USA	Steel, Pipe and Forging

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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